



**CAST IRON
COMPONENTS
FOR
MANUFACTURERS**

C+







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WWW.LUNAWAY-CASTIRON.COM**





**"THE BEST WAY TO PREDICT
THE FUTURE IS TO CREATE IT."**

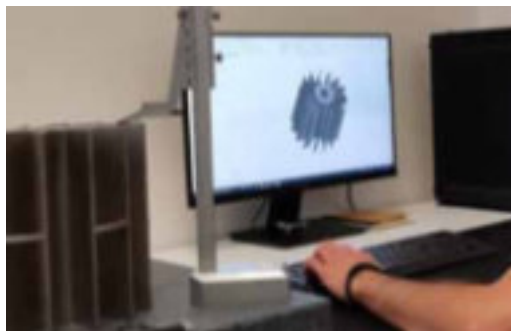
Alan Kay



CUSTOMIZED PRODUCTION

DESIGN AND INDUSTRIALIZATION

All casting components are carefully designed and industrialized by our team of experts. The use of cutting-edge technologies, such as three-dimensional parametric software and casting simulators, allows us to create components that offer the best performance in terms of durability during use. Our custom designs have been tried and tested on a variety of materials, from aluminum to steel and cast iron, and we know how to create components that meet the specific requirements of our customers in different industries. Thanks to our approach to the industrialization and design of casting components, we guarantee maximum efficiency, reliability, and quality in every product we supply.



METAL PROTOTYPING

Pattern box sand 3D printing technology represents an important evolution in the field of metal prototyping; it allows the creation of solid, precise prototypes that can be used in real conditions. In the past, it was common to use techniques such as milling, which had long processing times, or metal 3D printing, which required expensive tools, or polymer 3D printing, which did not allow the product to be tested in any way, especially for sectors such as heating products. This system, on the other hand, allows you to create prototypes using digital programming data, offering developers and manufacturers fast turnaround times and significantly lower production costs for complex and customizable prototypes.



- A** 3D PRINTING OF A SHELL MOLD IN SAND AND RESIN
- B** CASTING WITH CAST IRON, DUCTILE IRON, ALUMINUM
- C** MECHANICAL PROCESSING TO OBTAIN THE FINISHED PIECE

SKILLS

- +** **Rapid prototypes**
Products that can be used for technical testing
- Each shell model is for a single casting.

MODELS AND EQUIPMENT

We always produce models using factory molds located close to the foundry, which offers many advantages. First of all, working in close contact allows for reduced costs and times and greater flexibility in production, as any changes can be made before the production process begins. This means we can respond more quickly to market demands.

PRODUCTION PRE-SERIES

Producing a pre-series of castings before starting large-scale production can bring many advantages to both the foundry and the user.

Firstly, it allows us to identify any problems and correct them before starting large-scale production. Furthermore, it can be used to obtain feedback from customers or potential buyers, helping us to better understand market needs and ensure that the finished product meets expectations. This means that mass production will begin with fewer risks and fewer surprises, making the entire process much more reliable. In addition, the foundry can test and optimize the casting process to ensure that it is efficient and produces high-quality parts.



PRE-SERIES VALIDATION

The validation of pre-series castings is a fundamental activity to ensure the quality and correct functionality of the finished products. At this stage, our technical department tests various aspects of the castings, such as mechanical strength, dimensional accuracy, and the external appearance of the skin, but analysis and validation by the customer's technical department is also absolutely necessary to avoid errors and proceed with confidence to series production.

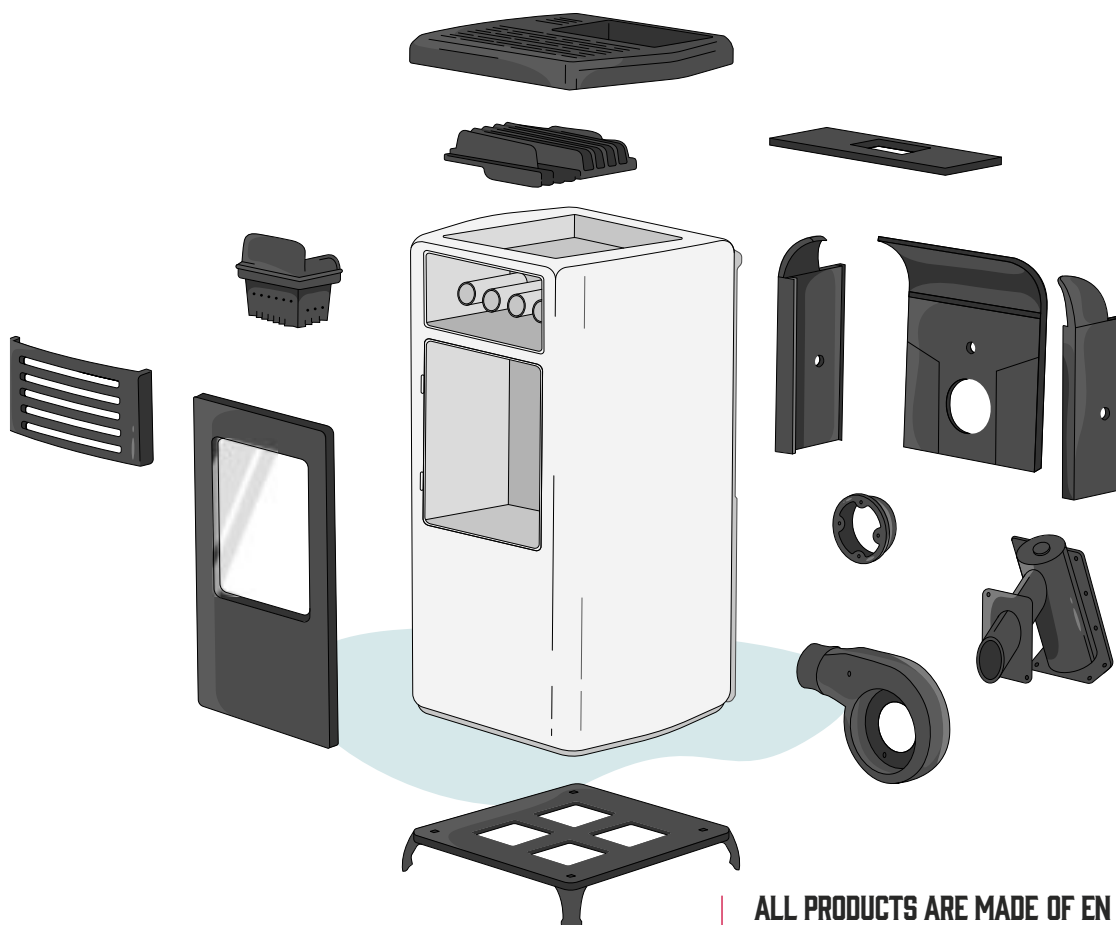
MASS PRODUCTION

Whether mass production is carried out using automated lines or by hand, in shell molds or using the lost wax method, the goal is to guarantee high quality, repeatability of parts, and minimal waste. Thanks to technology, we control every stage of the process to optimize the result, both in the production of molds and in the control of material parameters during casting, from pouring to cleaning the castings.



COMPONENTS FOR STOVES

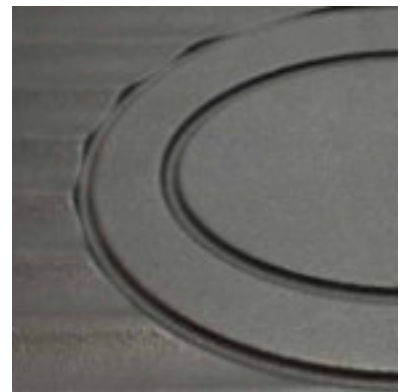
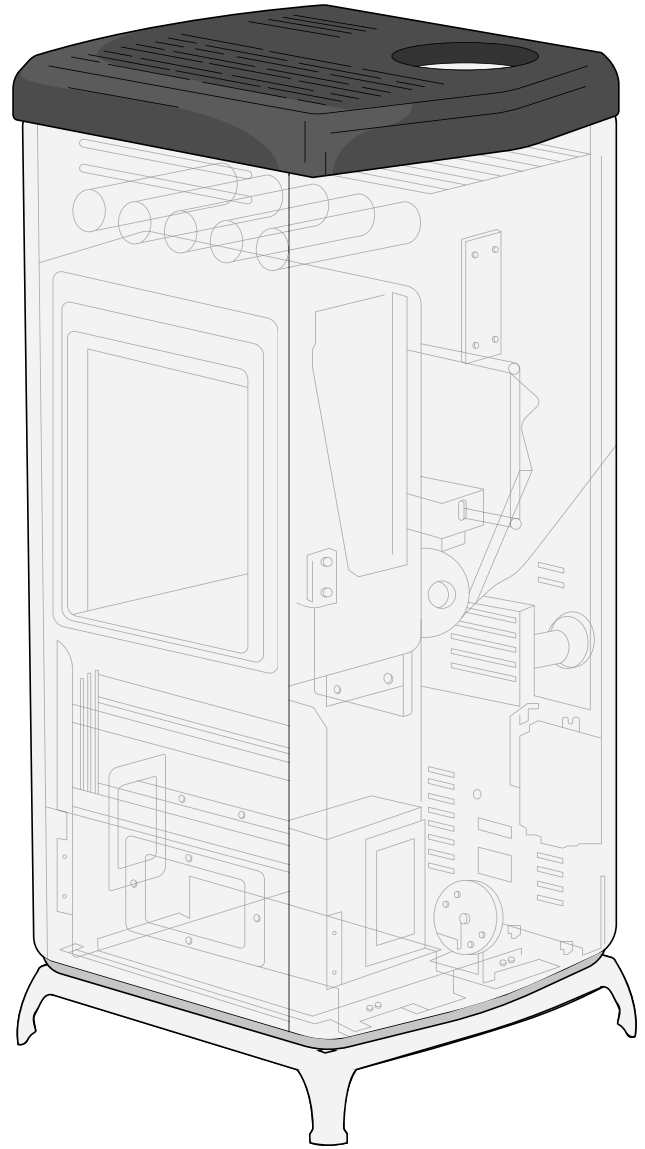
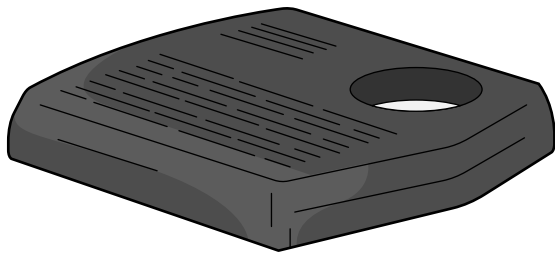
01.	TOPS FOR STOVES	/ PG 9
02.	DOORS FOR STOVES	/ PG 10
03.	BASES FOR STOVES	/ PG 11
04.	COMBUSTION CHAMBERS	/ PG 12
05.	LOADERS	/ PG 13
06.	BURNERS	/ PG 14
07.	AERATORS	/ PG 17
08.	HEAT EXCHANGERS	/ PG 18
09.	SMOKE RINGS	/ PG 19



ALL PRODUCTS ARE MADE OF EN GJL 200 CAST IRON
IN ACCORDANCE WITH EN1561.

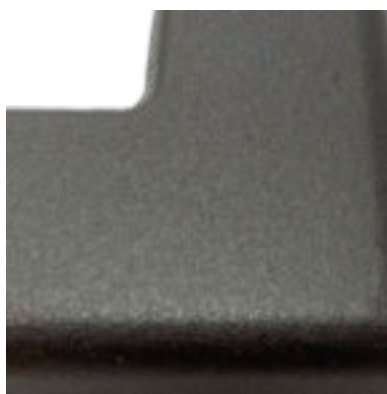
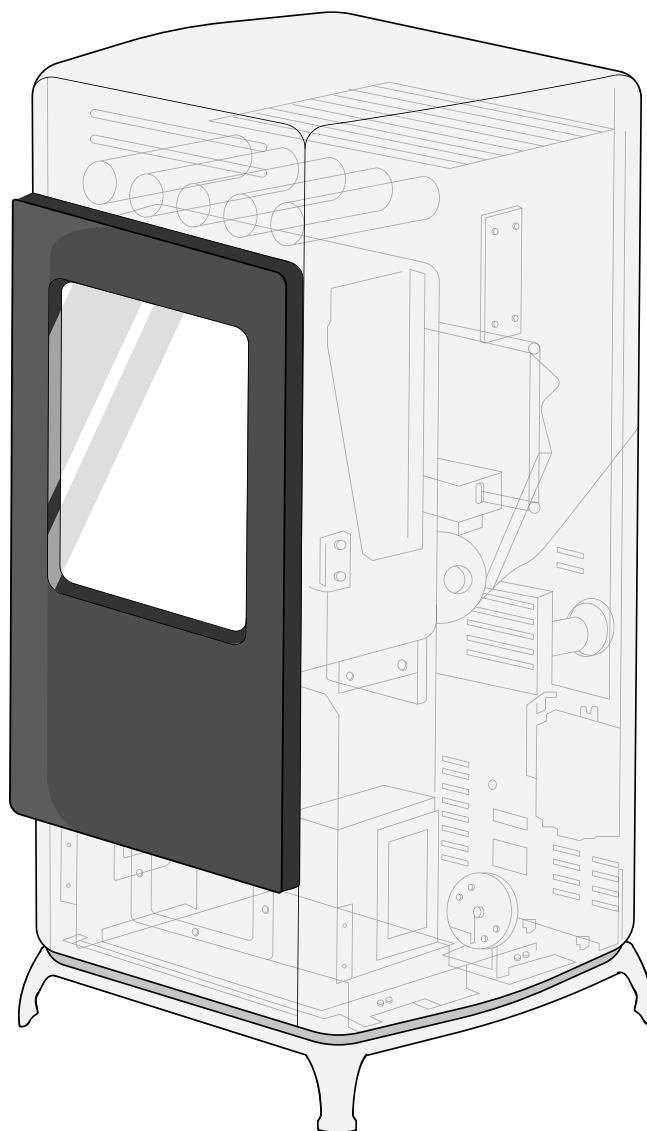
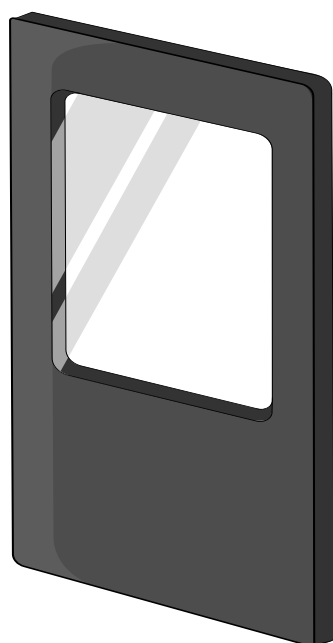
TOPS FOR STOVES

DETAIL



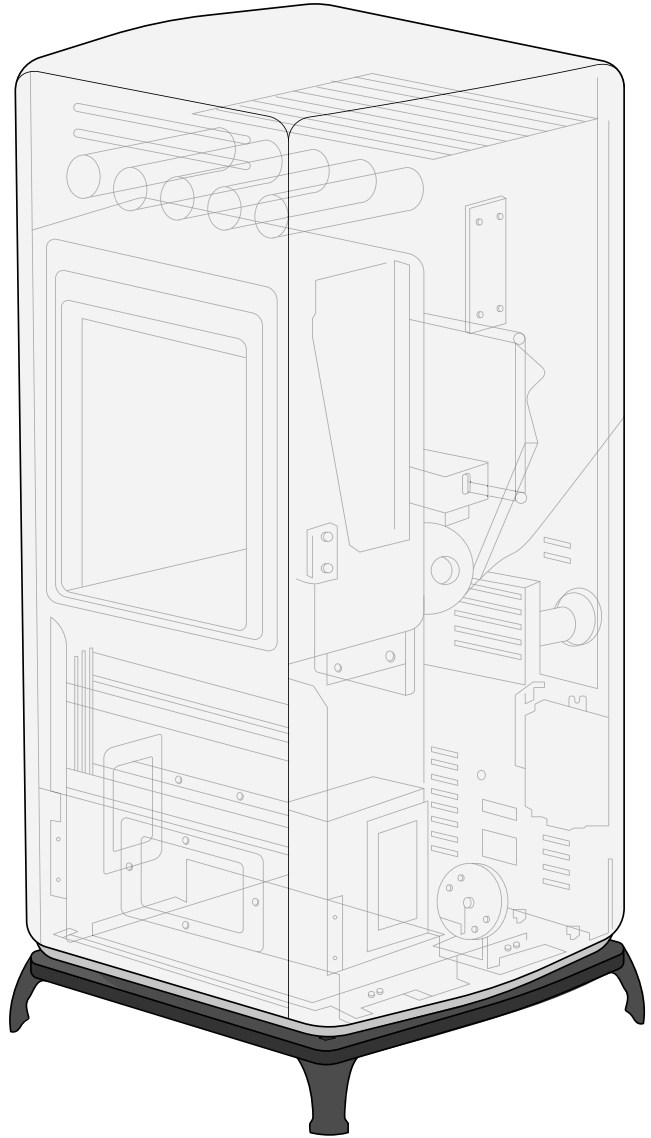
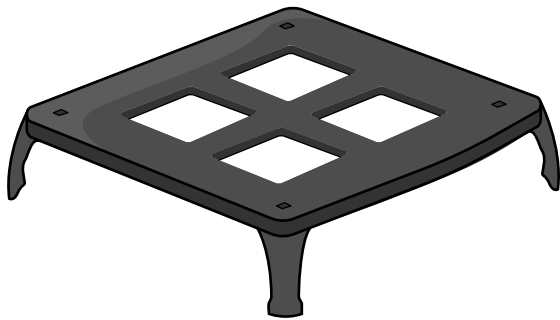
DOORS FOR STOVES

DETAIL



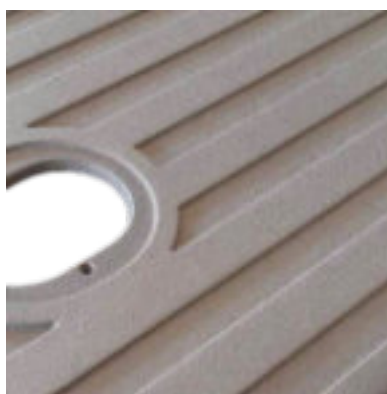
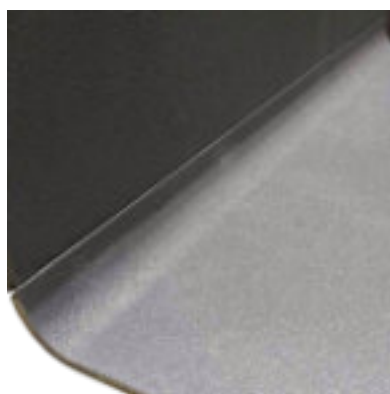
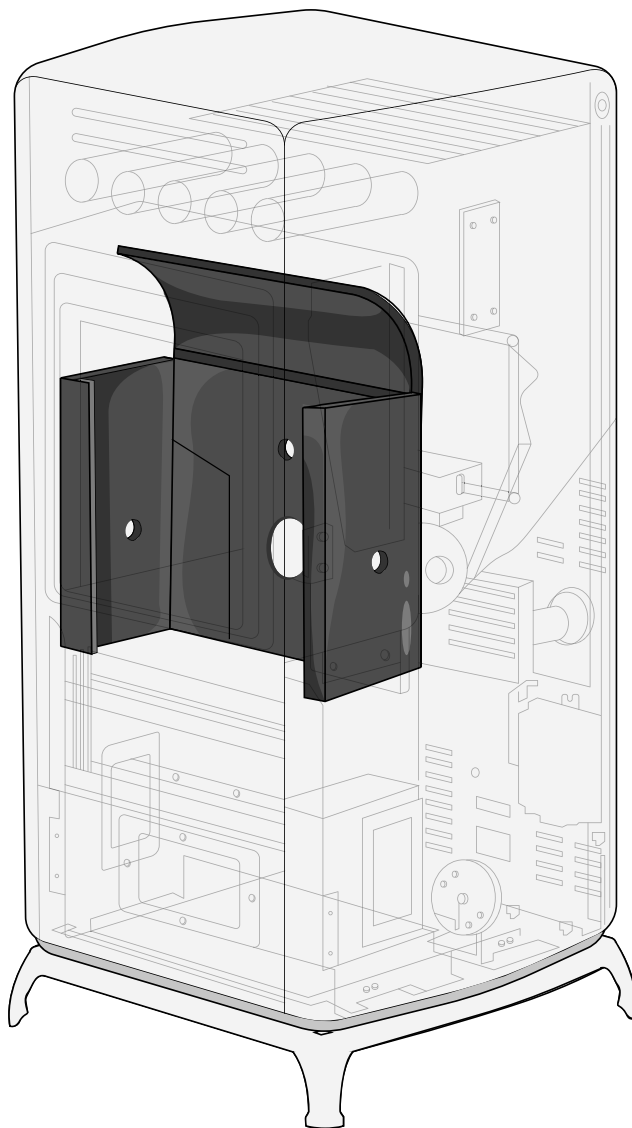
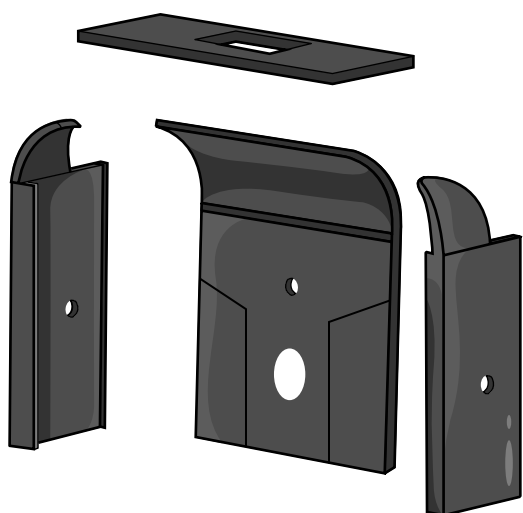
BASES FOR STOVES

DETAIL



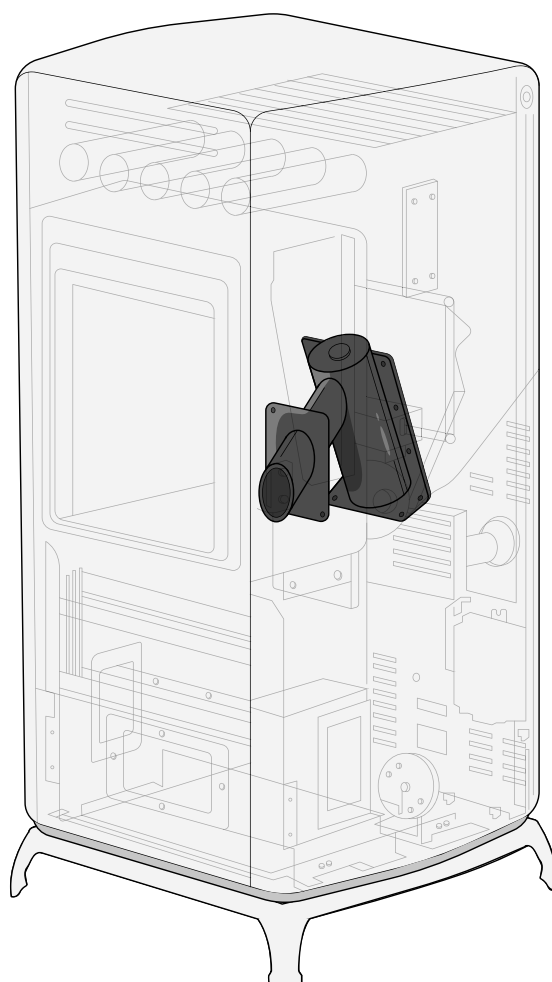
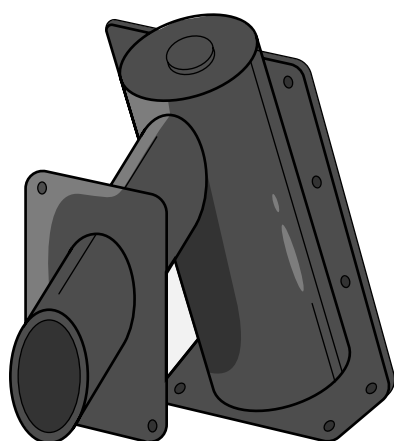
COMBUSTION CHAMBERS

DETAIL



LOADERS

DETAIL



STANDARD PRODUCTION



ART.: FV CAR GJL

Dimensions (cm): 17,0 X 13,8 X 18,5 H

KG: 7,0



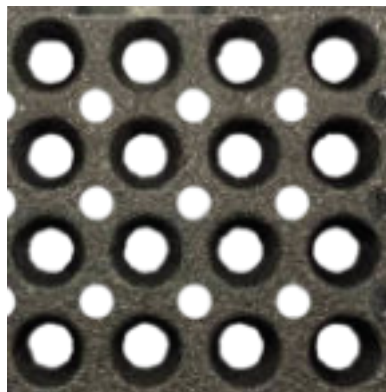
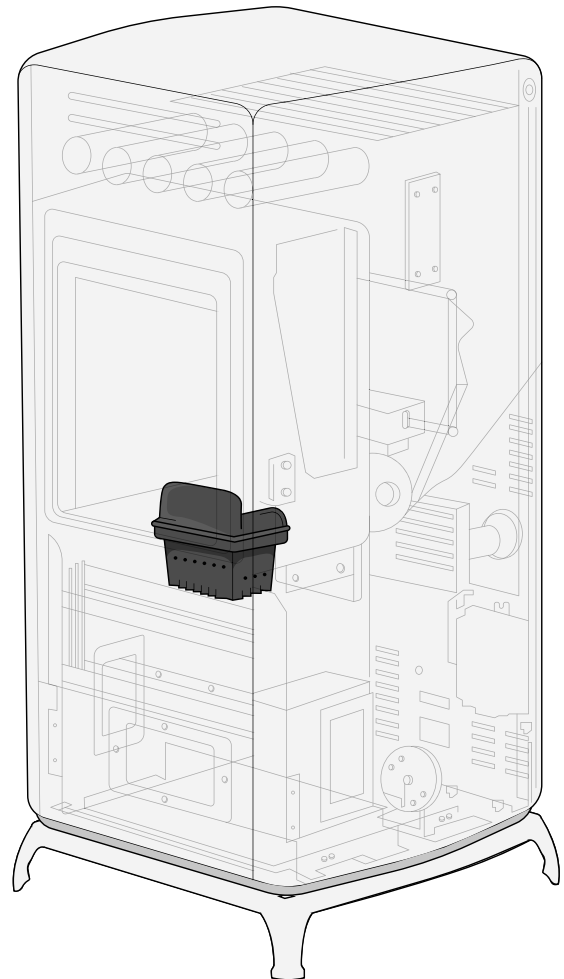
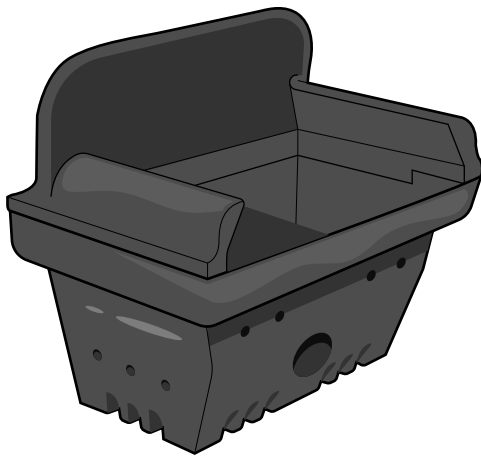
ART.: FV CAR2 GJL

Dimensions (cm): 10,7 X 11,2 X 10,8 H

KG: 2,9

BURNERS

DETAIL



STANDARD PRODUCTION



ART.: FV BRA 113X93

Dimensions (cm)

11,3 X 9,3 X 8,0 H
Hole diameter Ø 1,3

KG: 1,6



ART.: FV BRA 113X93 + TOP

Dimensions (cm)

11,3 X 9,3 X 11,6 H
Ø glow plug hole 13mm

KG: 4,41



ART.: FV BRA 118X99

Dimensions (cm)

11,8 X 9,9 X 7,5 H
Hole diameter Ø 1,8

KG: 1,9



ART.: FV BRA 119X99 + TOP

Dimensions (cm)

11,8 X 9,9 X 12,7 H
Hole diameter Ø 1,8

KG: 1,9



ART.: FV BRA 136X92

Dimensions (cm)

13,6 X 9,2 X 7,1 H
Hole diameter Ø 1,8

KG: 1,4



ART.: FV BRA 136X92 + TOP

Dimensions (cm)

13,6 X 9,2 X 12,3 H
Hole diameter Ø 1,8

KG: 2,0



ART.: FV BRA 151x125

Dimensions (cm)

15,1 X 12,5 X 7,6 H
Hole diameter Ø 1,8

KG: 1,9



ART.: FV BRA 151x125 + TOP

Dimensions (cm)

15,1 X 12,5 X 12,9 H
Hole diameter Ø 1,8

KG: 2,9



ART.: FV BRA 165x106

Dimensions (cm)

16,5 X 19,6 X 7,5 H
Hole diameter Ø 1,7

KG: 2,0



ART.: FV BRA 145x100

Dimensions (cm)

14,5 X 10,0 X 12,5 H
Hole diameter Ø 2,2

KG: 2,1



STANDARD PRODUCTION

MATERIAL: CAST IRON EN GJL 200



ART.: FV BRA 1L

Dimensions (cm): 5,0 X 5,7 X 10,5 H

KG: 1,1



ART.: FV BRA 1C

Dimensions (cm): 5,0 X 5,7 X 10,5 H

KG: 0,6



MATERIALE:GHISA EN GJL 200



ART.: FV BRA 2L

Dimensions (cm): 5,0 X 12,3 X 15,0 H

KG: 1,8



ART.: FV BRA 2C

Dimensions (cm): 12,7 X 12,7 X 11,5 H

KG: 3,0



MATERIALE:GHISA EN GJL 200



ART.: FV BRA 3L

Dimensions (cm): 5,5 X 15,5 X 18,5 H

KG: 2,9



ART.: FV BRA 3C

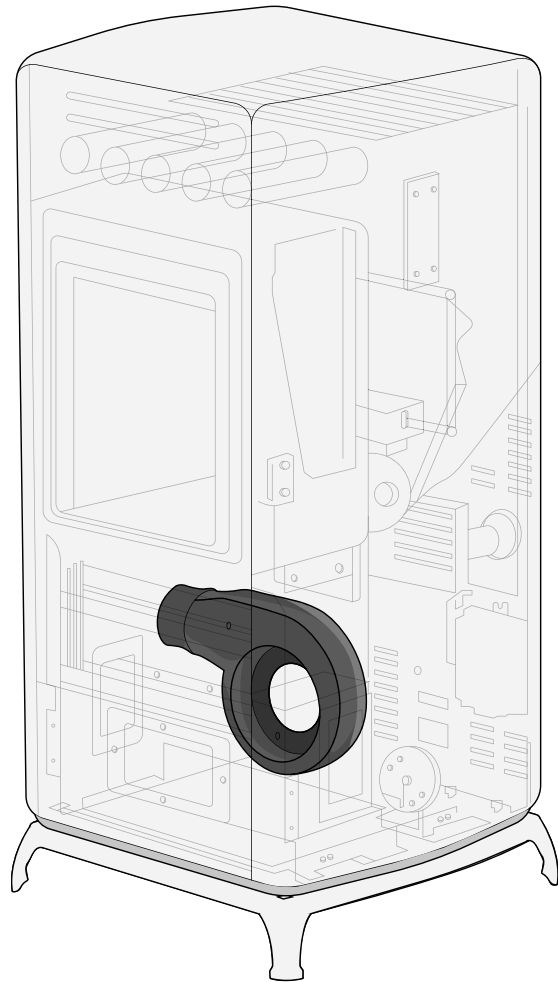
Dimensions (cm): 5,0 X 15,5 X 18,5 H

KG: 2,4



AERATORS

DETAIL



STANDARD PRODUCTION



ART.: FV AREATORE 80

Dimensions (cm): Ø 29,0 X 21,0 X 7,8 H (EXIT 8,0)

KG: 3,2



ART.: FV AREATORE 100

Dimensions (cm): Ø 31,0 X 26,0 X 6,6 H (EXIT 10,0)

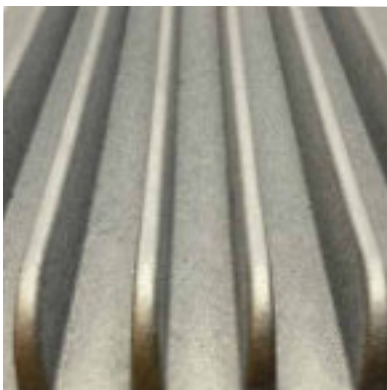
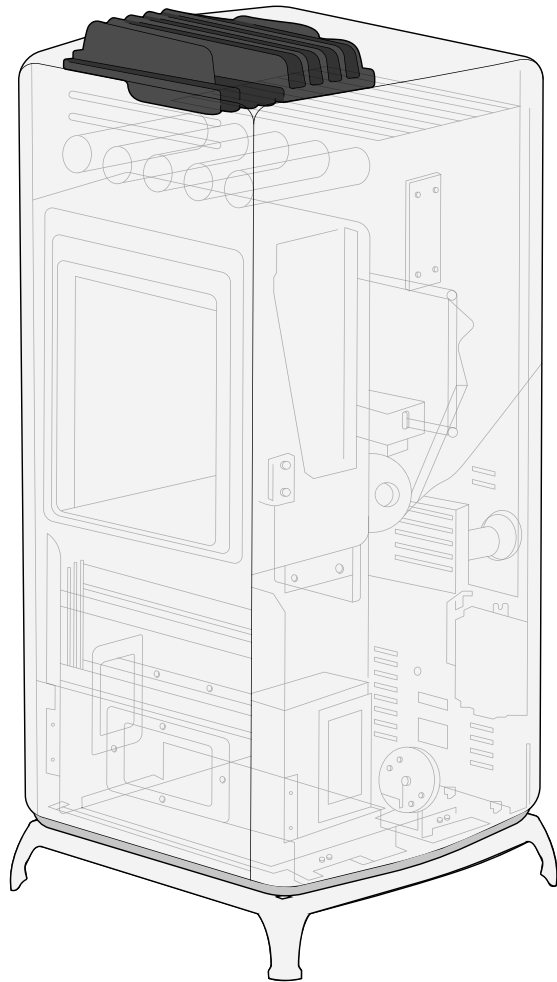
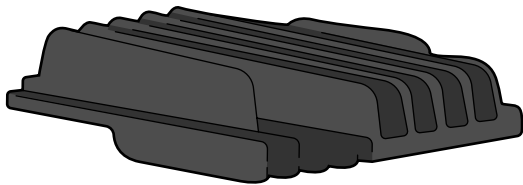
KG: 4,5



AERATORS

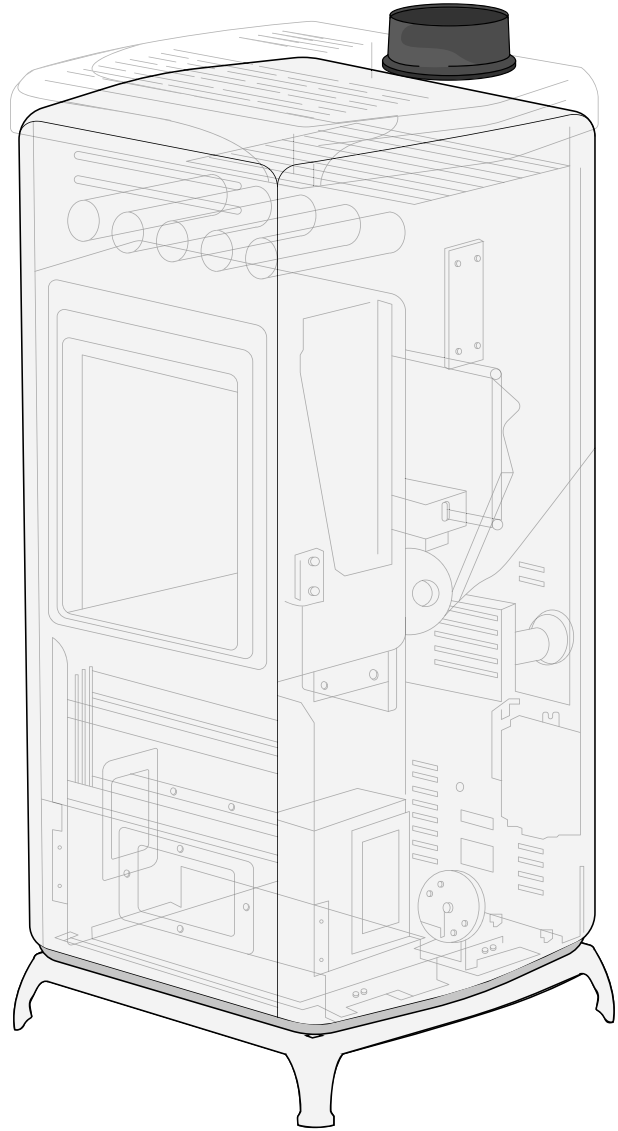
HEAT EXCHANGERS

DETAIL



SMOKE RINGS

DETAIL



STANDARD PRODUCTION



ART.: RING100

Dimensions (cm): Ø11,5 X 5,2 H

KG: 0,6

With two holes for fastening



ART.: RING120

Dimensions (cm): Ø13,2 X 5,2 H

KG: 0,7

With two holes for fastening



ART.: RING130

Dimensions (cm): Ø14,0 X 5,2 H

KG: 0,9

With two holes for fastening



ART: RING150

Dimensions (cm): Ø15,0 X 5,2 H

KG: 1,3

With three slot for fastening



ART.: RING200

Dimensions (cm): Ø20,0 X 5,2 H

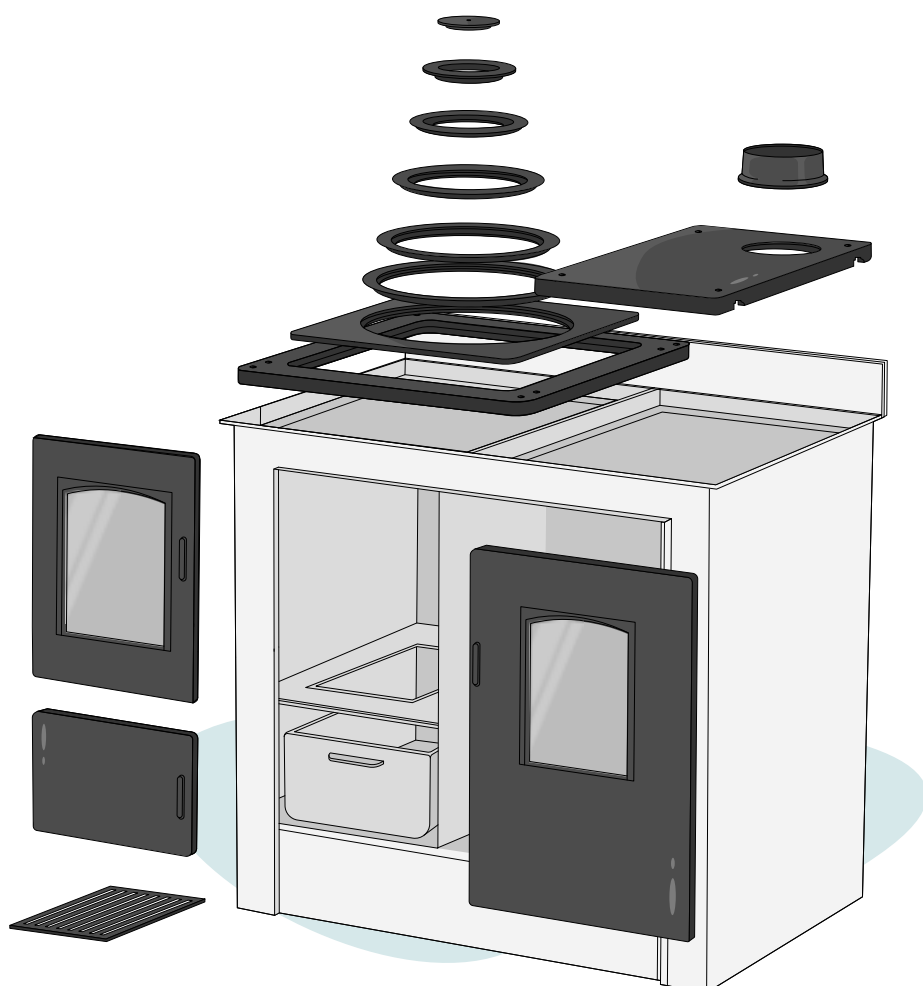
KG: 1,7

With three slot for fastening



COMPONENTS FOR KITCHENS AND BARBECUES

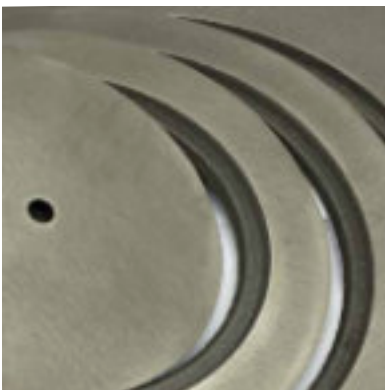
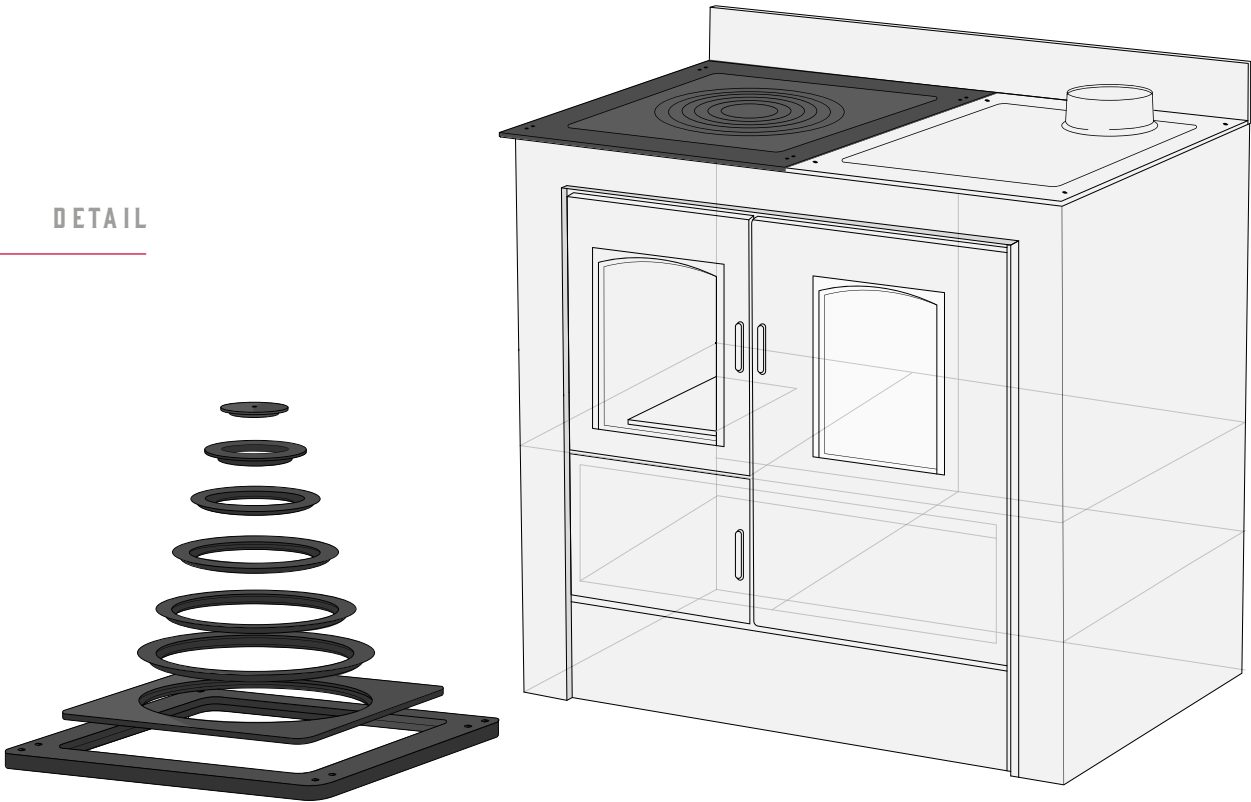
- 01. KITCHEN COUNTERTOPS / PG 22
- 02. ENAMELLED GRATES / PG 24
- 03. ENAMELLED POTS AND PANS / PG 25



ALL PRODUCTS ARE MADE OF EN GJL 200 CAST IRON
IN ACCORDANCE WITH EN1561.

KITCHEN COUNTERTOPS

DETAIL



STANDARD PRODUCTION



ART.: FV TOP RING 318

Dimensions (cm): Ø31,8 x 0,2 H

KG: 7,7



ART.: FV TOP RING 276

Dimensions (cm): Ø27,6 x 0,2 H

KG: 5,7



ART.: FV TOP RING 234

Dimensions (cm): Ø23,4 x 0,2 H

KG: 4,0

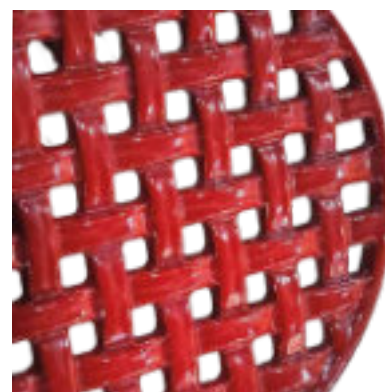


ENAMELLED GRIDS

DETAIL



ENAMELLED POTS AND PANS



COMPONENTS FOR FIREPLACES AND THERMO-FIREPLACES

01. FIREBACKS AND PANELS

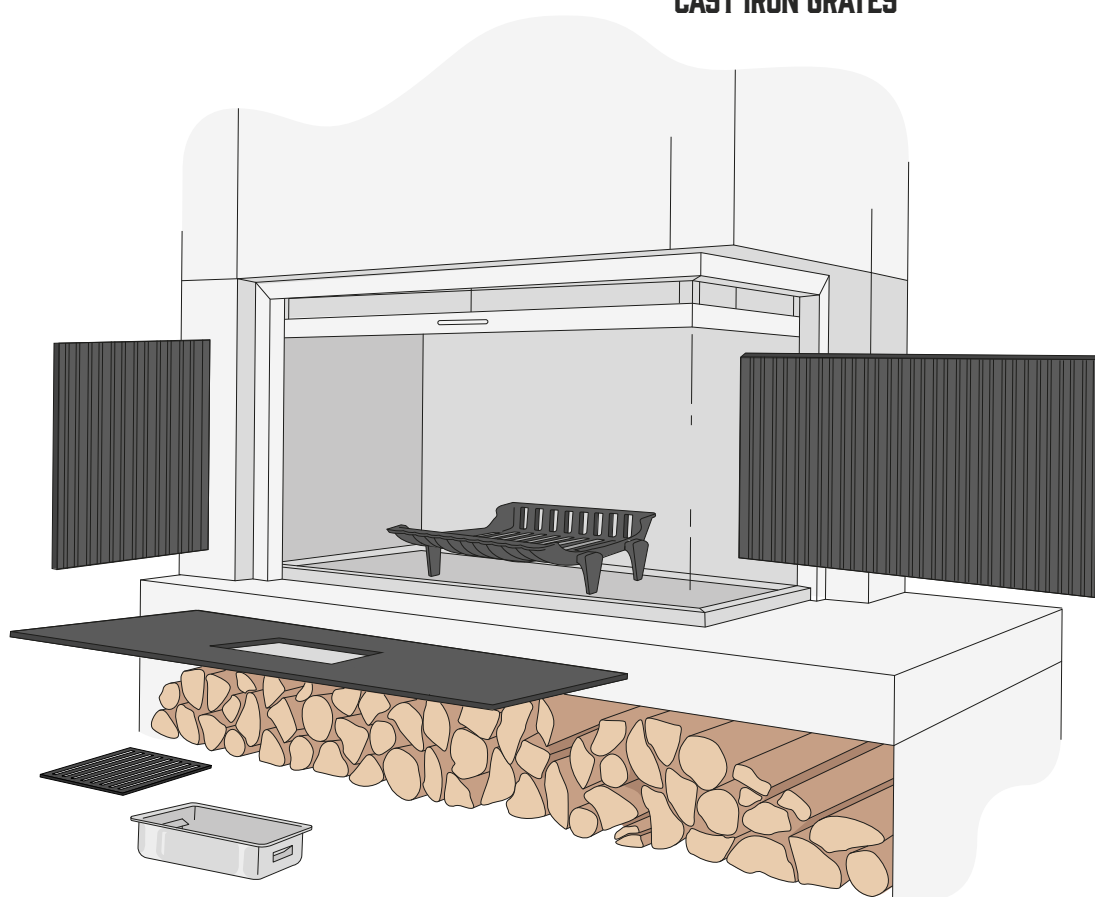
SMOOTH / GROOVED / EDGE

/ PG 27

02. GRIDS

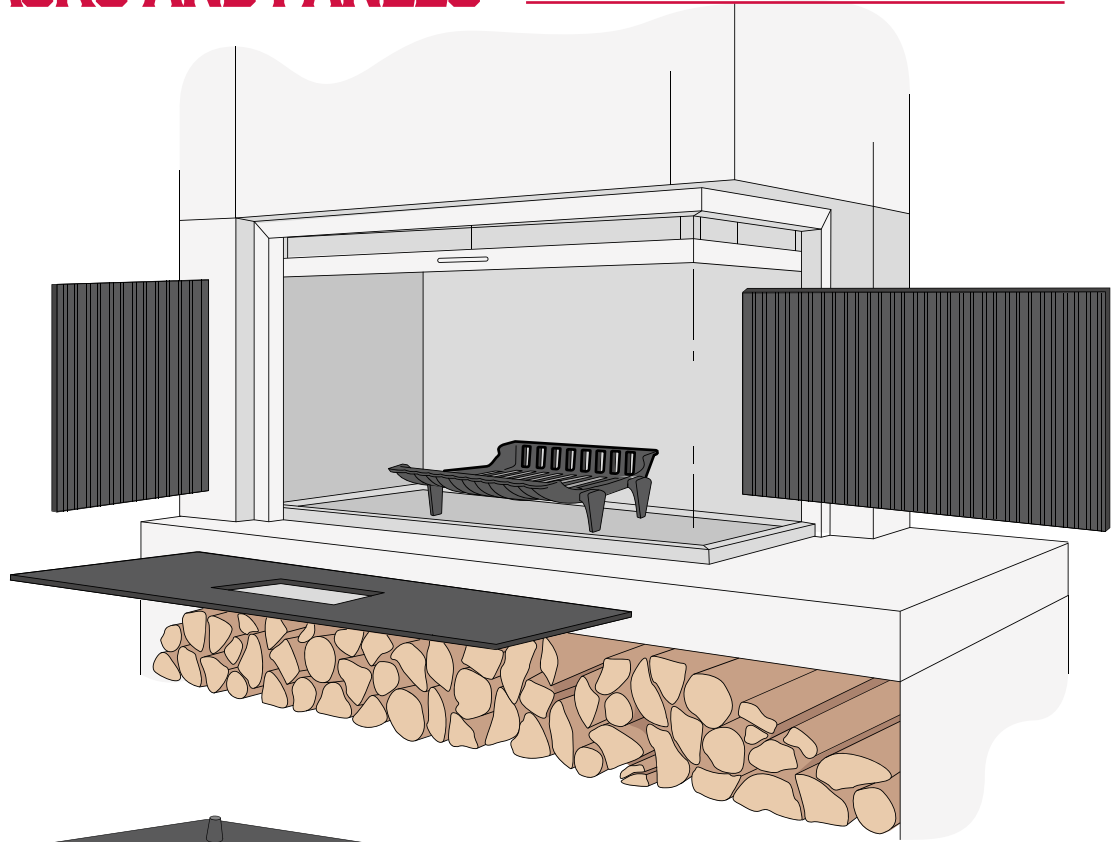
CAST IRON GRATES

/ PG 30

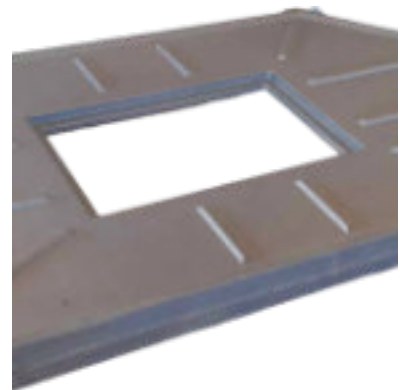
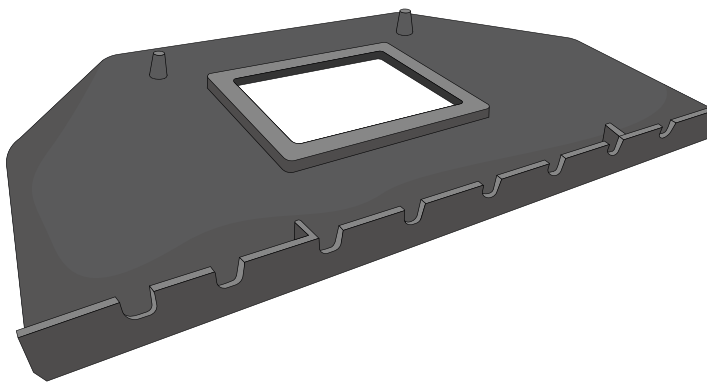


ALL PRODUCTS ARE MADE OF EN GJL 200 CAST IRON
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FIREBACKS AND PANELS



DETAIL



STANDARD PRODUCTION

SMOOTH PANELS

THICKNESS - 0,8 CM

ART.	DIMENSIONS [CM]	KG
LL 4040 0,8	40,0 x 40,0 x 0,8 cm	8,5
LL 4050 0,8	40,0 x 50,0 x 0,8 cm	11,7
LL 4060 0,8	40,0 x 60,0 x 0,8 cm	13,2
LL 5050 0,8	50,0 x 50,0 x 0,8 cm	14,0
LL 5060 0,8	50,0 x 60,0 x 0,8 cm	18,0
LL 5070 0,8	50,0 x 70,0 x 0,8 cm	18,2
LL 6060 0,8	60,0 x 60,0 x 0,8 cm	18,5



THICKNESS - 1,0 CM

ART.	DIMENSIONS [CM]	KG
LL 4050 1	40,0 x 50,0 x 1,0 cm	13,0
LL 4060 1	40,0 x 60,0 x 1,0 cm	17,0
LL 7040 1	70,0 x 40,0 x 1,0 cm	20,3
LL 5050 1	50,0 x 50,0 x 1,0 cm	18,0
LL 5060 1	50,0 x 60,0 x 1,0 cm	21,5
LL 5070 1	50,0 x 70,0 x 1,0 cm	24,7
LL 5075 1	50,0 x 75,0 x 1,0 cm	25,8
LL 5080 1	50,0 x 80,0 x 1,0 cm	28,0
LL 6060 1	60,0 x 60,0 x 1,0 cm	25,5
LL 6070 1	60,0 x 70,0 x 1,0 cm	28,5
LL 6080 1	60,0 x 80,0 x 1,0 cm	32,0
LL 6090 1	60,0 x 90,0 x 1,0 cm	36,5
LL 60100 1	60,0 x 100,0 x 1,0 cm	41,0
LL 7070 1	70,0 x 70,0 x 1,0 cm	30,5
LL 7090 1	70,0 x 90,0 x 1,0 cm	43,0
LL 8080 1	80,0 x 80,0 x 1,0 cm	44,0
LL 8090 1	80,0 x 90,0 x 1,0 cm	52,2

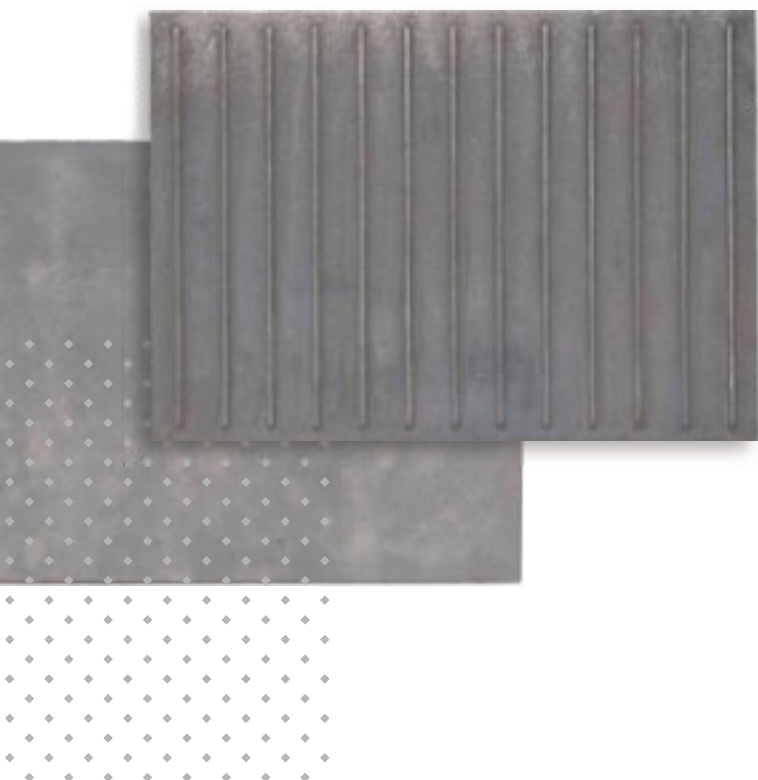
THICKNESS - 1,2 \ 1,4 CM

ART.	DIMENSIONS [CM]	KG
LL 60120 1,2	60,0 x 120,0 x 1,2 cm	60,5
LL 80100 1,2	80,0 x 100,0 x 1,2 cm	66,0
LL 80110 1,2	80,0 x 110,0 x 1,2 cm	77,0
LL 80130 1,2	80,0 x 130,0 x 1,2 cm	86,5
LL 90100 1,2	90,0 x 100,0 x 1,2 cm	77,5
LL 100100 1,2	100,0 x 100,0 x 1,2 cm	86,0
LL 100130 1,2	100,0 x 130,0 x 1,2 cm	105,0
LL 120140 1,4	120,0 x 140,0 x 1,4 cm	176,0

THICKNESS - 0,6 CM

ART.	DIMENSIONS [CM]	KG
LL 5050 0,6	50,0 x 50,0 x 0,6 cm	10,1
LL 5060 0,6	50,0 x 60,0 x 0,6 cm	12,1
LL 5070 0,6	50,0 x 70,0 x 0,6 cm	15,5
LL 6060 0,6	60,0 x 60,0 x 0,6 cm	15,0

GROOVED PANELS



THICKNESS - 0,8 CM

ART.	DIMENSIONS [CM]	KG
LS 4950 0,8	49,0 x 50,0 h x 0,8 cm	15,8
LS 5750 0,8	57,0 x 50,0 h x 0,8 cm	18,2
LS 6050 0,8	60,0 x 50,0 h x 0,8 cm	17,0
LS 7050 0,8	70,0 x 50,0 h x 0,8 cm	22,0

THICKNESS - 1,0 CM

ART.	DIMENSIONS [CM]	KG
LS 4950 1	49,0 x 50,0 h x 1,0 cm	18,0
LS 6050 1	60,0 x 50,0 h x 1,0 cm	23,3
LS 7050 1	70,0 x 50,0 h x 1,0 cm	27,7
LS 6060 1	60,0 x 60,0 h x 1,0 cm	28,3
LS 7060 1	70,0 x 60,0 h x 1,0 cm	32,0
LS 8060 1	80,0 x 60,0 h x 1,0 cm	39,0

EDGE PANELS

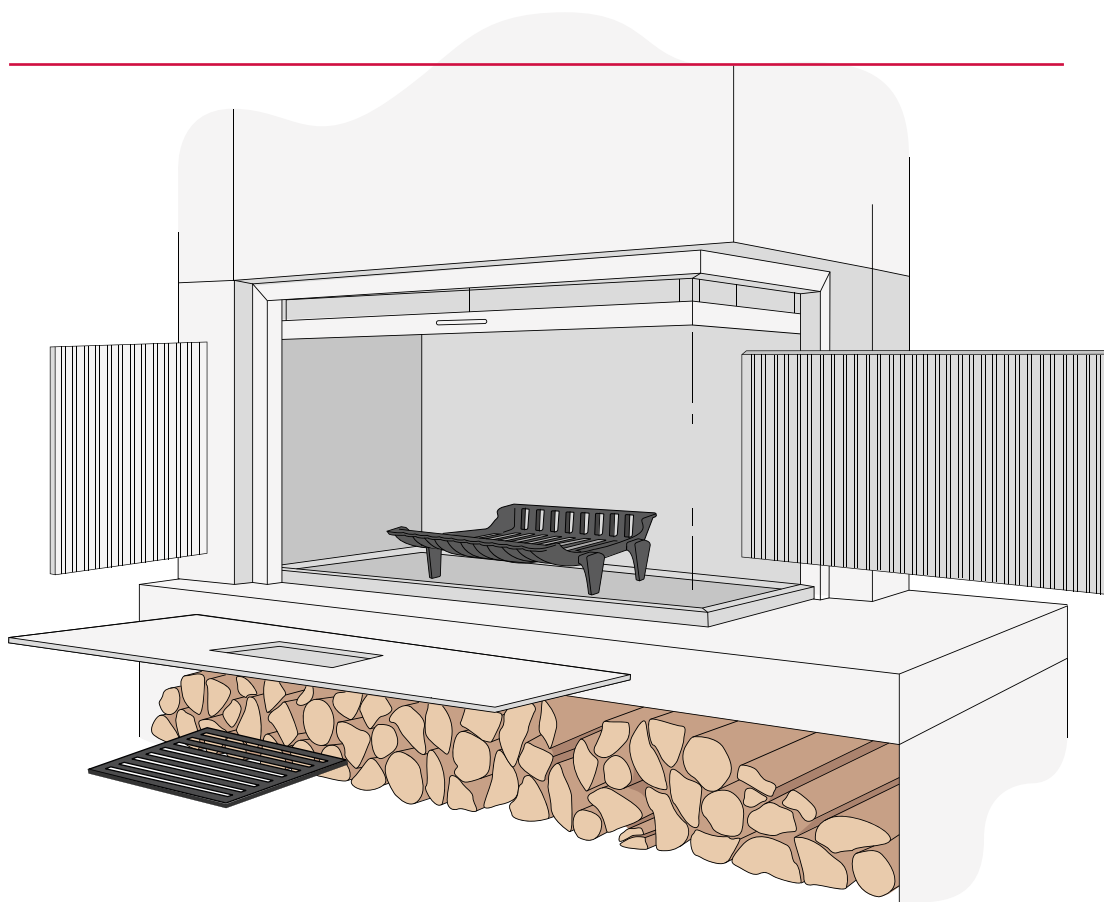


THICKNESS - 1,0 \ 1,2 CM

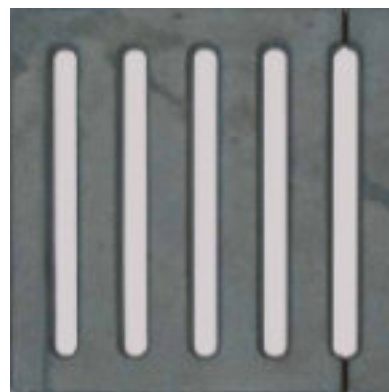
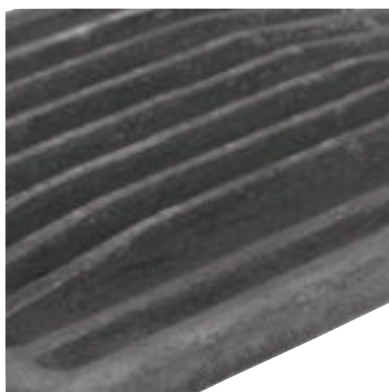
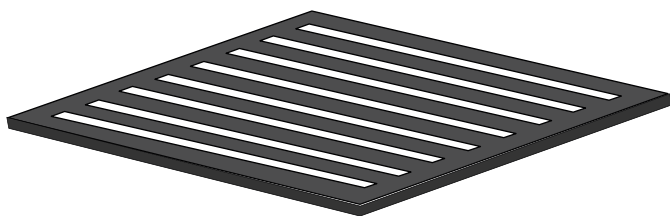
ART.	DIMENSIONS [CM]	KG
LE 5050 1	50,0 x 50,0 h x 1,0 cm	12,5
LE 6050 1	60,0 x 50,0 h x 1,0 cm	15,5
LE 7050 1	70,0 x 50,0 h x 1,0 cm	18,0
LE 6060 1	60,0 x 60,0 h x 1,0 cm	19,0
LE 7060 1	70,0 x 60,0 h x 1,0 cm	21,0
LE 8060 1,2	80,0 x 60,0 h x 1,2cm	29,6



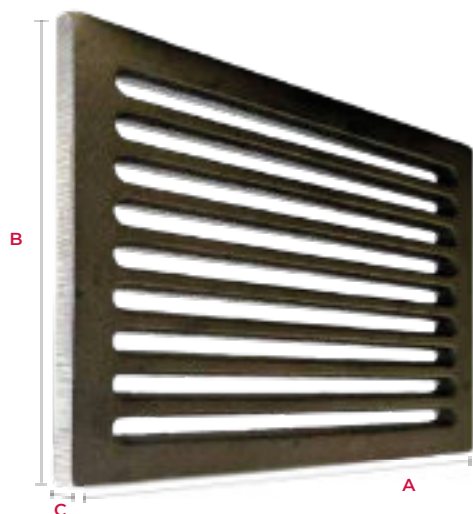
GRIDS



DETAIL



STANDARD PRODUCTION

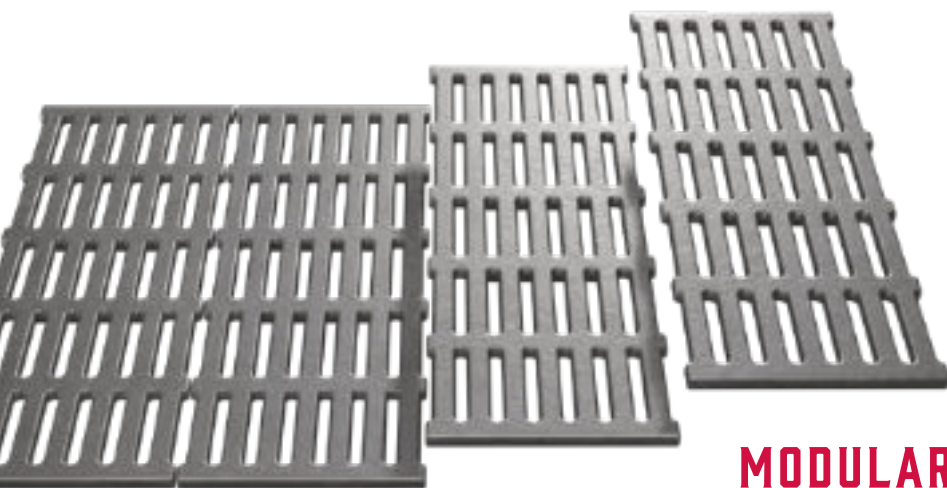


ART.	BASE A [CM]	HEIGHT B [CM]	THICKNESS C [CM]	KG
GA160160	16,0	16,0	1,0	1,2
GA180180	18,0	18,0	1,0	1,5
GA195234	19,5	23,4	1,2	2,8
GA200140	20,0	14,0	1,0	1,3
GA200150	20,0	15,0	1,0	1,5
GA200160	20,0	16,0	1,0	1,5
GA200170	20,0	17,0	1,0	1,6
GA200200	20,0	20,0	1,0	1,7
GA205235	20,5	23,5	1,0	2,0
GA207191	20,7	19,1	1,0	1,9
GA220140	22,0	14,0	1,0	1,4
GA220160	22,0	16,0	1,0	1,6
GA220170	22,0	17,0	1,0	1,8
GA220180	22,0	18,0	1,0	1,8
GA235235	23,5	23,5	1,0	2,7
GA238188	23,8	18,8	1,0	2,1
GA240140	24,0	14,0	1,0	1,5
GA240150	24,0	15,0	1,0	1,7
GA240160	24,0	16,0	1,0 (1,9 in reinforcement)	2,2
GA240180	24,0	18,0	1,0	2,0
GA250250	25,0	25,0	1,0	2,7
GA255225	25,5	22,5	1,2	3,0

CONTINUED TO THE NEXT PAGE

CAST IRON GRILLS

ART.	BASE A [CM]	HEIGHT B [CM]	THICKNESS C [CM]	KG
GA260160	26,0	16,0	1,0	1,9
GA260180	26,0	18,0	1,0	2,1
GA280160	28,0	16,0	1,0	2,0
GA280180	28,0	18,0	1,0	2,3
GA290182	29,0	18,2	1,0	2,2
GA293215	29,3	21,5	1,0	3,2
GA300150	30,0	15,0	1,0	2,0
GA300180	30,0	18,0	1,0	2,4
GA300206	30,0	20,6	1,0	2,5
GA300220	30,0	22,0	1,0	2,9
GA320180	32,0	18,0	1,0	2,5
GA313195	31,3	19,5	1,0 (central vein)	3,1
GA362100	36,2	10,0	1,0 (central vein)	1,7



MODULAR GRATE

ART.	DIMENSIONS	KG
GA 400150	40,0 x 15,0 x 1,0 H cm	3,2
GA 40043	40,0 x 4,3 x 1,0 H cm	0,9

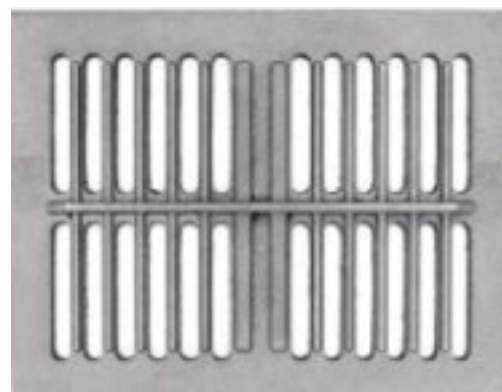


STANDARD PRODUCTION

CAST IRON GRATE

ART.	DIMENSIONS	KG
GA 304209_R	30,4 x 20,9 cm	3,7
GA 318248_R	31,8 x 24,8 cm	3,9
GA 340248_R	34,0 x 24,8 cm	4,8

Thickness 0,2 cm, central thickness 0,3 cm

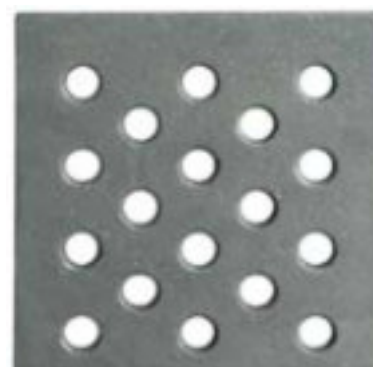


ART.	DIMENSIONS	KG
GA135	ø 13,5 x 1,0 cm	0,9
GA180	ø 18,0 x 1,0 cm	1,2
GA190	ø 19,0 x 1,0 cm	1,2
GA200	ø 20,0 x 1,0 cm	1,5
GA210	ø 21,0 x 1,0 cm	1,5
GA215	ø 21,5 x 1,0 cm	2,0
GA235	ø 23,5 x 1,0 cm	2,0



ART.	DIMENSIONS	KG
GA 160160 CL	16,0 x 16,0 x 1,0 cm	1,4

Thickness 0,1 cm on 3 sides, central thickness 0,2 cm



DISPOSAL OF CAST IRON

All products in the catalog are made of cast iron, a sustainable metal because it can be recycled an unlimited number of times, with significant savings in raw materials and energy. The foundry, in fact, allows metal products to be reused at the end of their life cycle, returning them to their original state. A perfect example of the circular economy.



RIGHTS OF CAST SRL

CAST SRL reserves the right to make changes to the construction, measurements, and weight of the items in its catalogs and price lists without prior notice.

COMPANY INFORMATION

CAST SRL
VIA GIULIO CESARE, 71
000192 ROMA – RM
P. IVA 02271260560
FV-CAST@PEC.IT



TEL.: +39 0761 1870772

E-MAIL: INFO@LUNAWAY-CASTIRON.COM

WEBSITE: WWW.LUNAWAY-CASTIRON.COM



WWW.LUNAWAY-CASTIRON.COM

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